

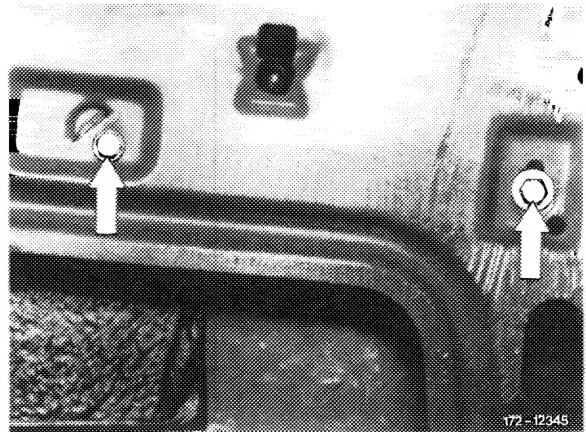
A. Sedan

Adjusting

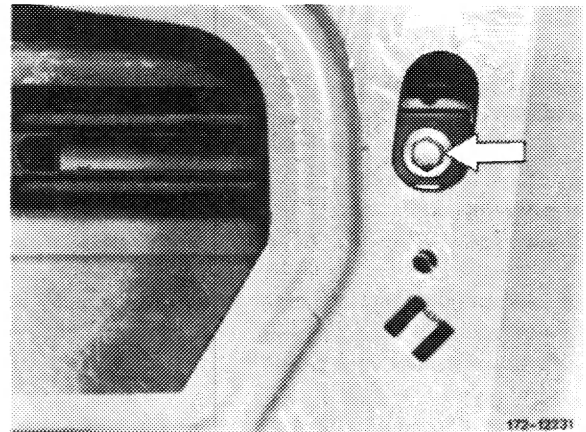
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1 Remove door liner (72-100) and lift off plastic sheet along bottom.

2 Loosen both rear window lift screws.



3 Loosen rear window lift rail screw.



4 Loosen front window lift rail screw.

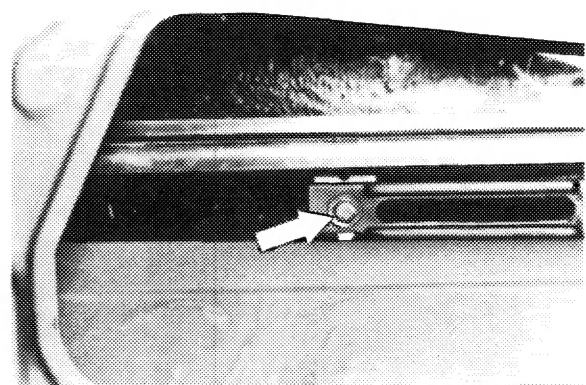
5 Wind down crank operated window.

6 Press crank-operated window **forward** in window running rail and hold tight.

7 Press window lifting rail all the way **back**.

8 Tighten both window lift rail screws in this position.

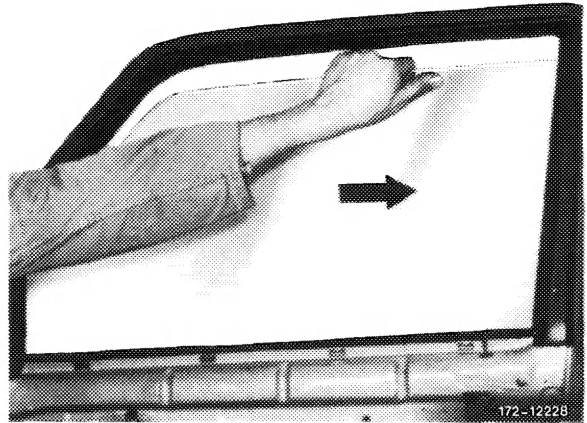
9 Wind up crank-operated window.



10 Press crank-operated window toward rear in window running rail.

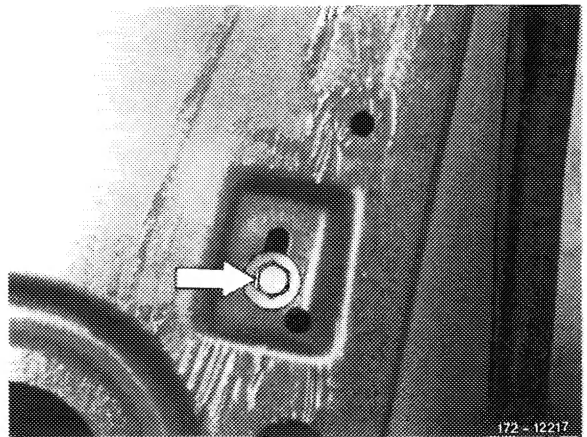
**Note:** With window closed rear edge of crank-operated window must rest in window running rail along entire length.

11 Press **down** rear of crank-operated window.



12 Tighten rear window lift screw in this position.

13 Tighten second rear window lift mounting screw.



## B. Coupe

### Adjust

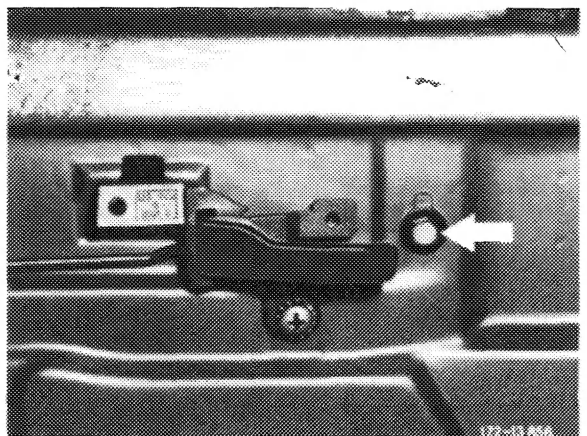
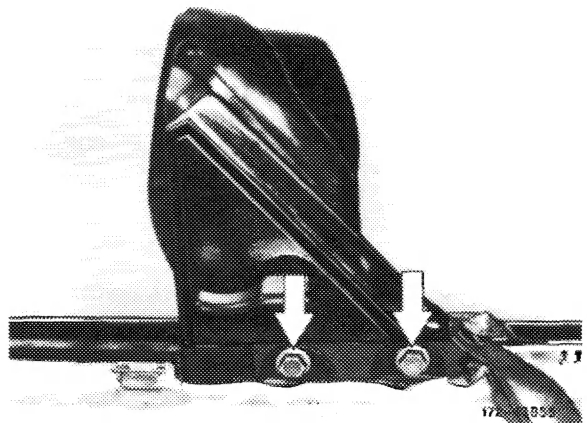
1 Remove door cover (72-100, section B) and remove plastic foil.

2 Adjust guide retainer at the front in such a way that it contacts the front sealing rubber with light pressure with the door closed.

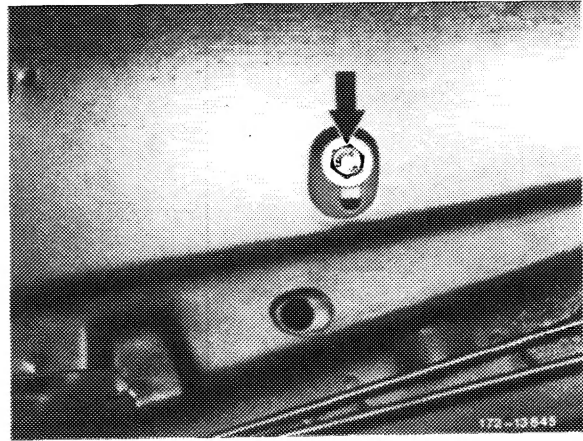
To do so, loosen both screws at guide retainer.

**Note:** The rubber may not be squashed with closed door.

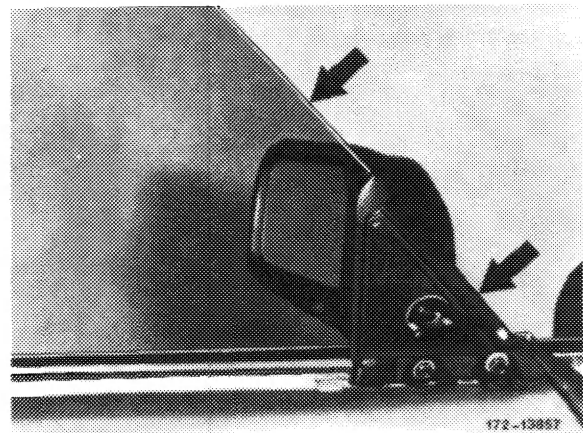
3 At the front, loosen screw for upper stop angle.



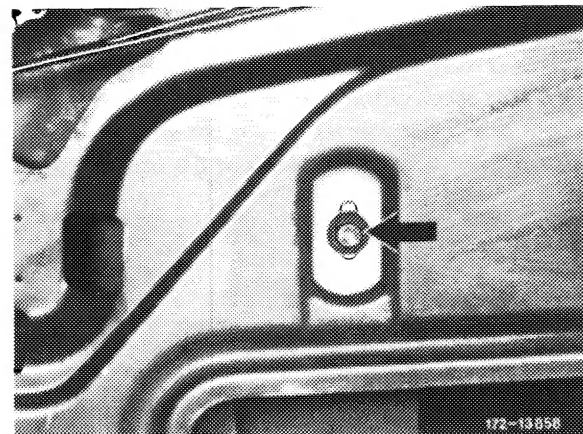
4 Loosen screw for upper stop angle at the rear.



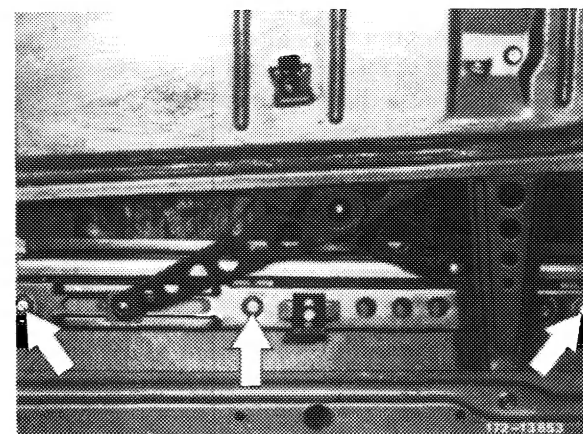
5 Wind crank window up, until guide retainer and front edge of crank window are lined up.



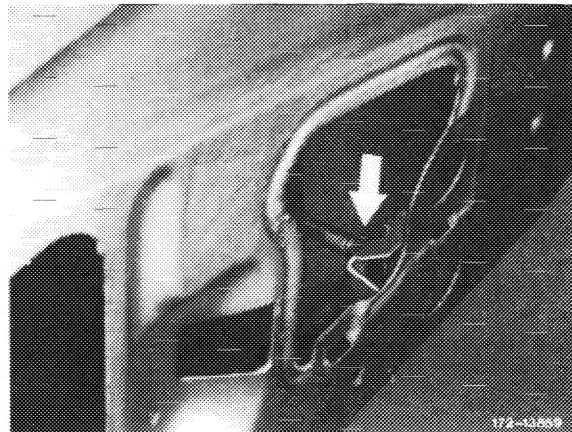
**Note:** A correction can be made by moving the rear screw at the window lifter and by the front stop angle for the upper lift limitation.



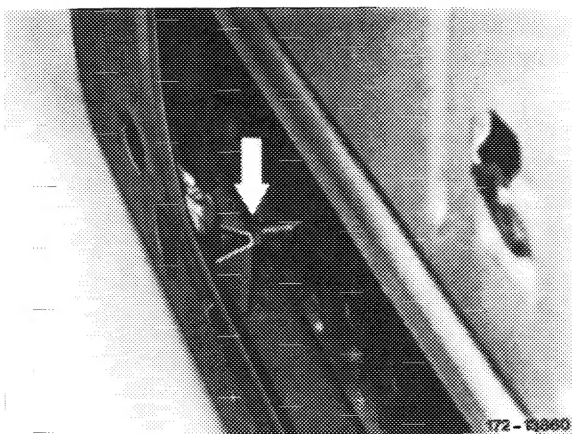
If required, the tilt of the crank window can additionally be corrected after loosening the three screws at the window lifting rail.



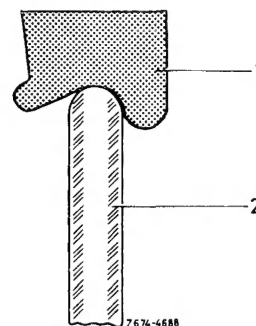
6 Lateral preload of the crank window can be adjusted with the nuts at the front pivot.



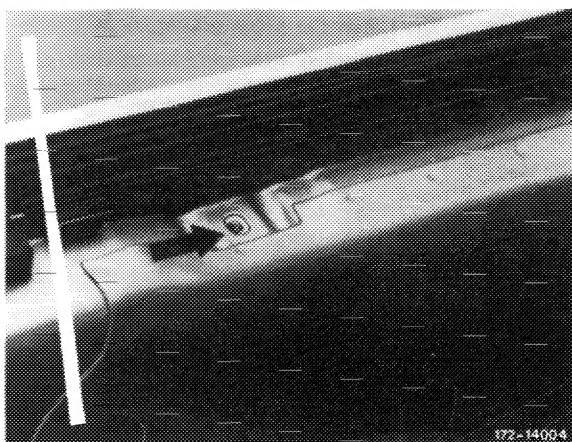
7 Additionally correct adjustment of the rear area of the crank window.



**Note:** With a correctly adjusted preload, the front upper corner of the wound-up window glass just touches the sealing rubber, when the door locks in the first notch of the door lock. With fully closed door, the window glass (2) must contact the inner lip of the sealing rubber (1) along the entire length.

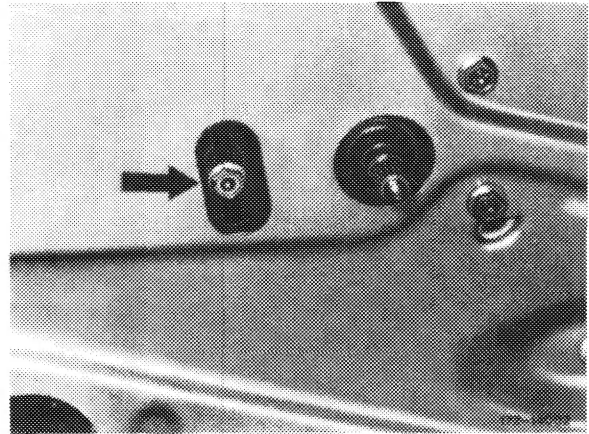


8 Adjust rear guide rail in the elongated hole so that the rear edge of the crank window contacts the sealing rubber of the rear quarter window along the entire length with the door closed.

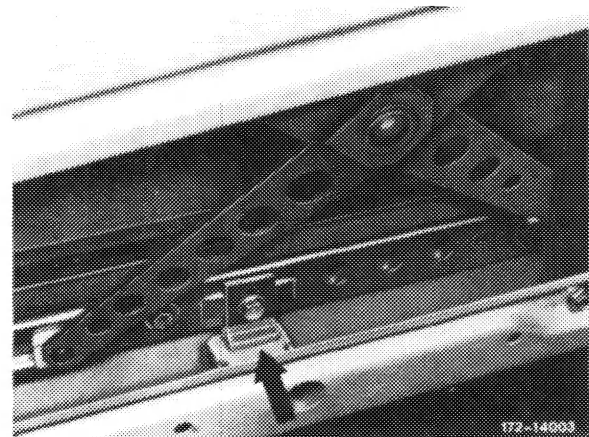




9 Adjust upper lift limitation with the front and rear stop angles and the screw (arrow).

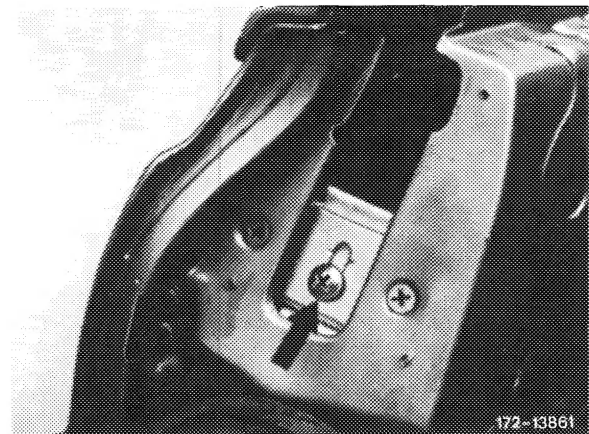


10 Adjust lower lift limitation with the stop at the window lifting rail so that the upper edge of the window glass is flush with the sealing rails.



11 Adjust guide wedge by moving in the elongated hole so that the rear edge of the window glass contacts the guide wedge.

12 After completing adjustments, all sliding surfaces at the window guide rails must be coated with Mb sliding paste.



**Note:** Upon subsequent fitting of the rear quarter window, the front edge of the rear quarter window must be adjusted parallel to the rear edge of the crank window.

